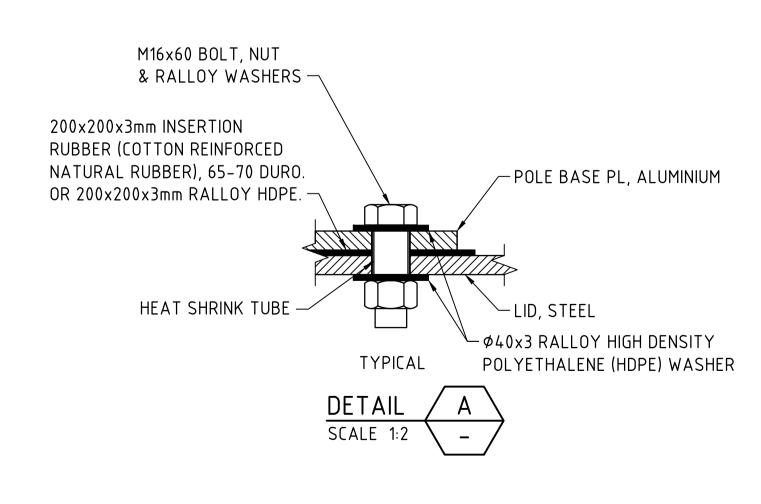
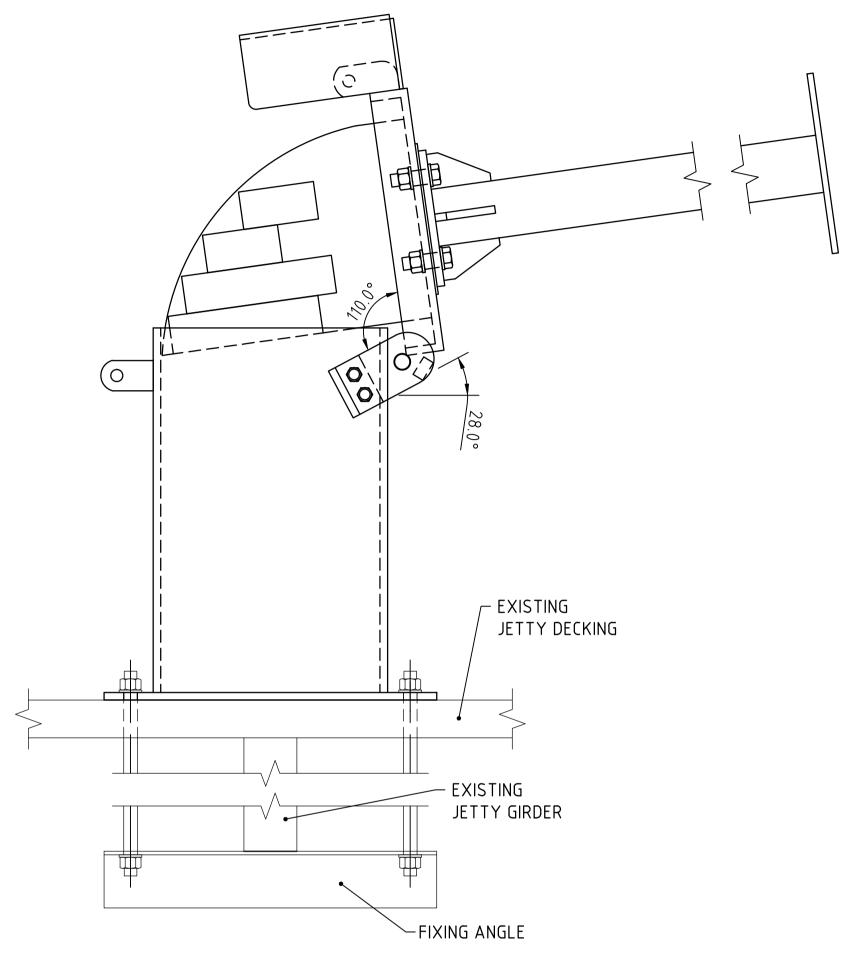


△ FULLY CLOSED POSITION SCALE 1:5



DH C. TRIANTAFILLOU 13/7/16

BY CHECK ACCEPTANCE DATE



NOTE: JETTY SHOWN INDICATIVELY

APPROVAL OF THE STRUCTURAL ENGINEER.

▲ FULLY OPEN POSITION SCALE 1:5

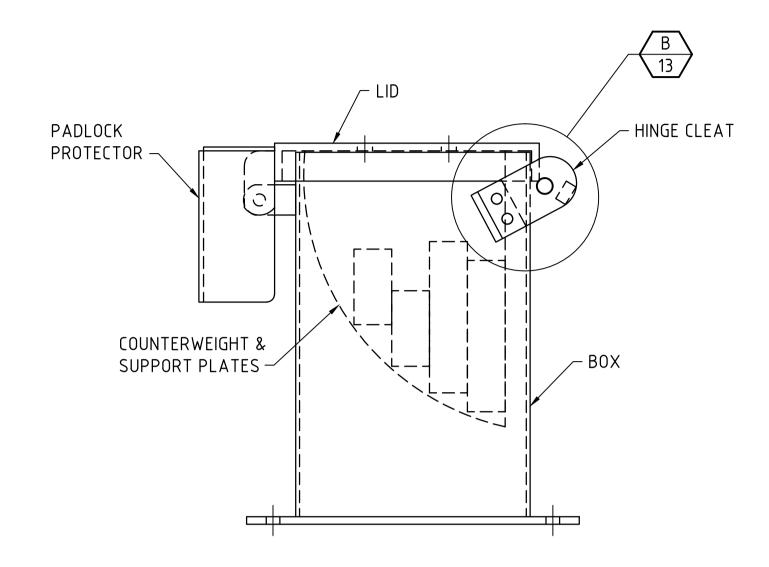
GENERAL

2. ALL COMPONENTS FOR POLE ASSEMBLY TO BE ALUMINIUM, MARINE GRADE IN ACCORDANCE WITH AS/NZS 1664. 3. ALL BOLTS TO BE STEEL, GRADE 4.6 (COMMERCIAL GRADE TO AS1111 & AS1112) AS NOTED. S DENOTES SNUG TIGHT TO AS4100. 4. QUANTITIES SHOWN ARE FOR ONE ASSEMBLY. 5. SEPARATE DISSIMILAR METALS BY USING CONCEALED LAYERS OF SUITABLE INERT MATERIALS OF SUITABLE THICKNESSES. USE PLASTIC SLEEVES & NYLON WASHERS FOR BOLTS. <u>ALUMINIUM</u> 1. ALL WORKMANSHIP & MATERIALS TO COMPLY WITH AS/NZS 1664 (ALUMINIUM STRUCTURES) & AS/NZS 1665 (WELDING OF ALUMINIUM STRUCTURES). 2. ALL COMPONENTS TO HAVE ALLOY 6061 & TEMPER T6. 3. ALL WELDS SHALL BE 6mm CONTINUOUS FILLET WELDS, CATEGORY B, IN ACCORDANCE WITH AS/NZS 1665. 1. ALL WORKMANSHIP & MATERIALS TO COMPLY WITH AS4100 (STEEL STRUCTURES) & AS1554 (WELDING CODE). 2. ALL BOLTS, NUTS, WASHERS & ASSOCIATED FIXINGS SHALL BE HOT DIP GALVANIZED. 3. ALL WELDS SHALL BE 6mm CATEGORY SP CONTINUOUS FILLET WELDS TO AS/NZS 1554.1 ALL ROUND, BOTH SIDES, UNLESS NOTED OTHERWISE. 4. ALL COMPONENTS SHALL BE PICKLED, NEUTRALISED & HOT DIP GALVANIZED TO AS/NZS 4680 & AS1214. THICKNESS OF GALVANIZED COATINGS TO AS/NZS 4680.

5. HOT DIP GALVANIZED COMPONENTS SHALL NOT BE PAINTED WITHOUT PRIOR WRITTEN

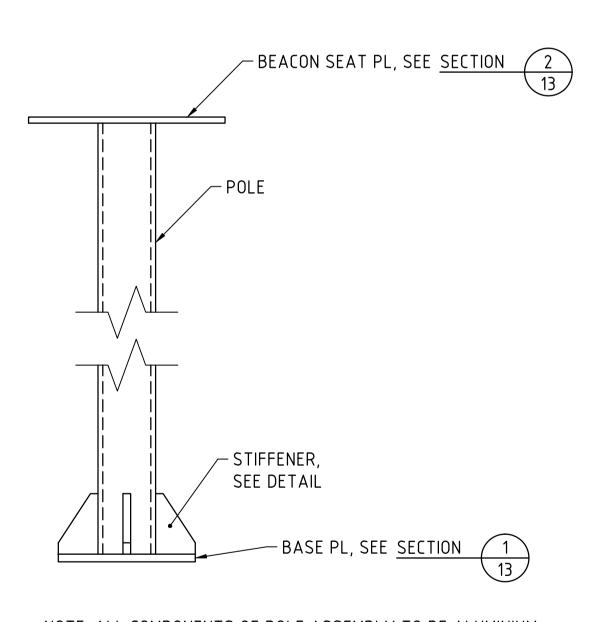
NOTES

1. ALL COMPONENTS FOR BASE ASSEMBLY TO BE STEEL, GRADE 250 TO AS3678.



NOTE: ALL COMPONENTS OF BASE ASSEMBLY TO BE STEEL

A BASE ASSEMBLY SCALE 1:5



NOTE: ALL COMPONENTS OF POLE ASSEMBLY TO BE ALUMINIUM

△ POLE ASSEMBLY SCALE 1:5



STANDARD DRAWING MARINE NAVIGATION AIDS SMALL DROPDOWN POLE

GENERAL ARRANGEMENT

DESIGNED: DRAFTED: ACCEPTED FOR USE:
BVZ SA SPIROS DIMAS Department for Transport, CHECKED: REVIEWED: MANAGER, B&M ASSETS

PM DATE: 19/5/14

ACCEPTANCE FORM KNET No.: DRAWING No.:

■ 100 MILLIMETRES ON ORIGINAL DRAWING ALL DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE

14/07/2016 3:59:27 PM

170 PCD CHANGED TO 200 PCD, BEACON SEAT PL INCR. TO Ø260, PADLOCK PROTECTOR & BOX/LID CLEAT ENLARGED

AMENDMENT DESCRIPTION

Energy and Infrastructure

8618985

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AMEND No.